

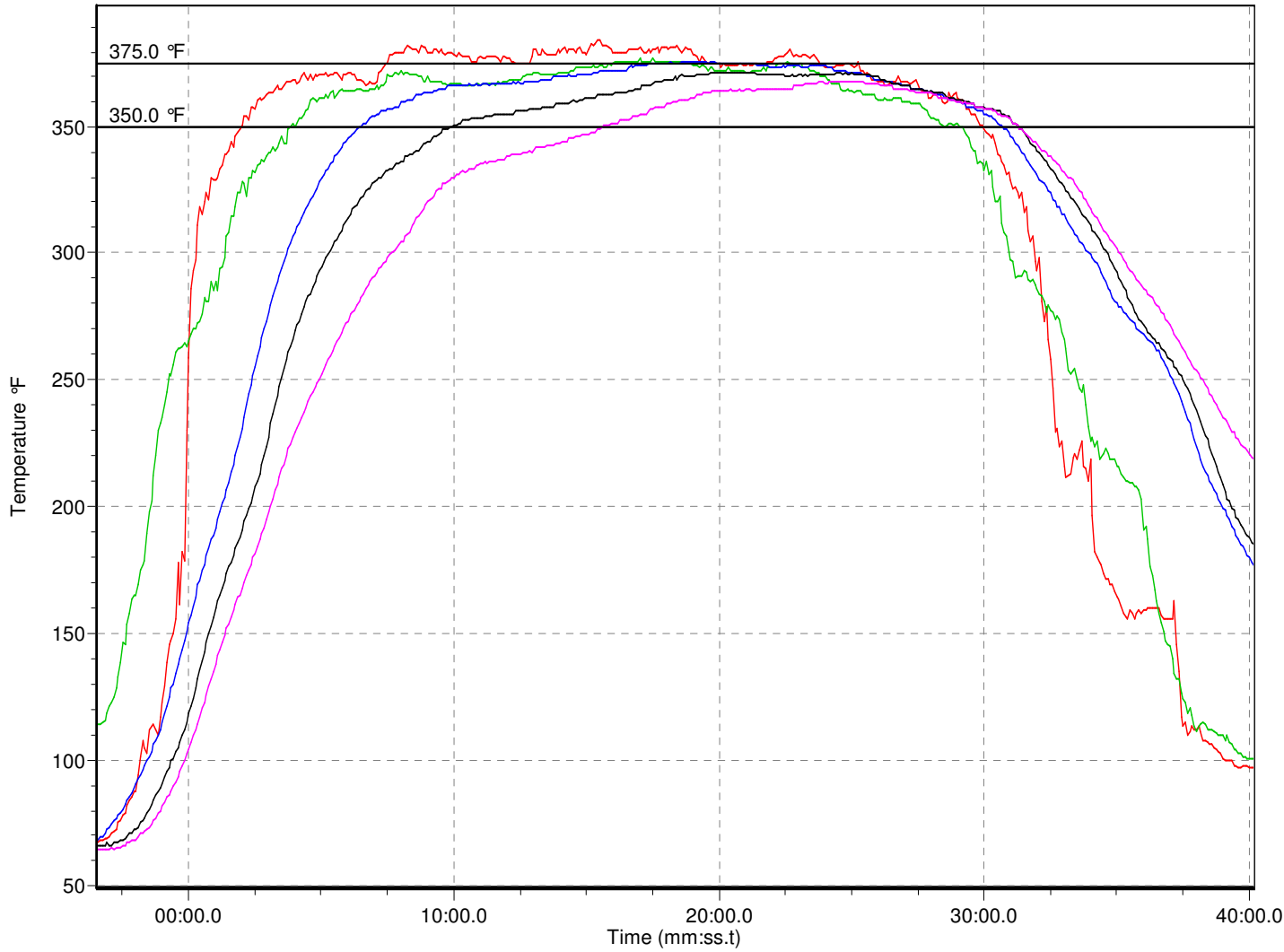
Site: Powder Line

Process: Std Cure Oven Test

Product: material handling equipment

Data Collection Details:

Created By Download
 Number of Probes 5
 Sample Interval 0:05.0 (mm:ss.t)
 Data Loaded 12/1/2008 11:42:30AM
 Collection Started 12/1/2008 10:49:30AM
 Max. Internal Temp. 104.9 °F
 Logger EasyTrack
 Logger ID #6402
 Operator BAKERK
 Time Printed 12/1/2008 11:53:04AM



Notes:

51" per minute line speed
 Performed by KRB
 Oven set at 375F

Probe	Datapaq Value				Maximum / Minimum		Time at Temperature						
	Min Temp 300.0 Max Temp 475.0°F				Datapaq Value	Maximum (°F)	Max. Reached (mm:ss.t)	Time Above 350.0°F (mm:ss.t)	Time To Reach 350.0°F (mm:ss.t)	Time Above 375.0°F (mm:ss.t)	Time To Reach 375.0°F (mm:ss.t)	Time Above 400.0°F (mm:ss.t)	Time To Reach 400.0°F (mm:ss.t)
	350.0°F 20:00.0 mm:ss.t	375.0°F 15:00.0 mm:ss.t	400.0°F 10:00.0 mm:ss.t	Datapaq Value									
#1 (°F) AIR HI	28:00.0	13:35.0	00:00.0	200	383.9	15:25.0	28:00.0	02:00.0	13:35.0	07:35.0	00:00.0	***	
#2 (°F) Air Low	25:00.0	02:45.0	00:00.0	173	376.7	17:00.0	25:00.0	03:55.0	02:45.0	16:05.0	00:00.0	***	
#3 (°F) 14 Gauge Steel	24:10.0	01:20.0	00:00.0	173	375.8	18:10.0	24:10.0	06:35.0	01:20.0	18:10.0	00:00.0	***	
#4 (°F) 1" LW Pipe	21:20.0	00:00.0	00:00.0	157	371.3	19:40.0	21:20.0	10:00.0	00:00.0	***	00:00.0	***	
#5 (°F) C Channel	15:40.0	00:00.0	00:00.0	138	367.7	23:45.0	15:40.0	15:40.0	00:00.0	***	00:00.0	***	